

FEATURES 設備特性

1. Specially designed for PU reactive hot melt. Teflon coated heating pan for easy cleaning of retained hot melt. Heating pan with fins designed for common hot melt application is available too.
專為溼氣反應型熱熔膠而設計，加熱盤鐵氟龍塗裝，可輕易撥除殘膠，便於整理，同時提供一般熱熔膠專用鑄狀加熱盤面供選擇。
2. When heating pan is lowered into the tank, only the upper part of barrel is heated. Other parts remain at room temperature. The applied packing ring can resist high pressure and heat, isolate moisture air, and prevent PU adhesive reacting in the barrel.
利用加熱盤下壓置入膠桶中，只有桶內上層表面受熱，未受熱部份保持室溫狀態，配備高耐壓耐溫防漏環，氣密良好可確實隔絕濕氣，避免熱熔膠於桶內反應硬化。
3. The precise temperature control system adopts PID, which gives alarm when overheating and switch off heater automatically. The precision reaches ± 1 . This can reduce chars inside drum and makes the machine more durable.
配備PID精密控溫系統，可作超溫警報及自動斷電保護，確保工作安全。精密控溫達 $\pm 1^{\circ}\text{C}$ ，防止熔膠碳化，延長設備壽命。
4. Hot melt level detector is installed. Level is adjustable. When hot melt is nearly used up, an alarm will notify the operator to change another drum of hot melt promptly.
可調式膠桶容量警報裝置，可設定換桶預告及膠量用盡換桶警報之位置，便利操作人員及早準備換桶作業。
5. Speed-Glue tracing system is optional. When this machine works as a glue supplier (a melter) only, flow-rate can be regulated automatically depending on the consumption of glue of the main machine (coater or sprayer).
可選配膠量自動追蹤系統，當此機作為補膠用途時可視主機速度及用量自動調整出膠量。
6. Automatically separate pail from heating pan through one button pressing.
本機採用自動脫桶方式，操作簡單。
7. Machine equipped with dual control system which is HMI system and button of panel for convenient and easy operation.
本機配有雙控制系統，使用者可在人機介面及面板上的按鍵操作機器。
8. Rapidly replacing pail by toggle fixed.
本機採用夾鉗式的膠桶固定，可快速換桶。



SPECIFICATIONS 設備規格

SPEC 規格	UNIT 單位	HG2V0AL-UB/EB/NB HG2V0AL-3E/3EB HG2V0AL-4N/4NB		
Applicable Bucket 適用膠桶		55 Gallon / $\Phi 571$ mm		
Max. Glue Flow Rate 出膠速率	g/MIN	3500 ~ 4000		
Viscosity 使用黏稠度	CPS	100000		
Max. Operation Temp. 最高操作溫度	$^{\circ}\text{C}$	200		
Sets of Hose & Gun 保溫管與噴槍數量	Set	1 - 2		
Dimensions (L x W x H) 尺寸 (長 x 寬 x 高)	mm	1420 x 880 x 1630 (Down) - 2540 (Up)		
Weight 重量	Kg	Approx. 740		
Heating-Plate Consumption 加熱盤功率	Watt	21600		
Machine Power Consumption 主機總功率	Watt	28000		
Power Requirement 電力需求		220/380/440V AC, 86/50/46A 50/60Hz, 3 Φ 3w/4w	380V AC, 50A 50/60Hz, 3 Φ 3w	440V AC, 46A 50/60Hz, 3 Φ 3w

The flow rate depends on the viscosity of hot melt adhesive.
實際出膠量會依熱熔膠的黏稠度改變

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